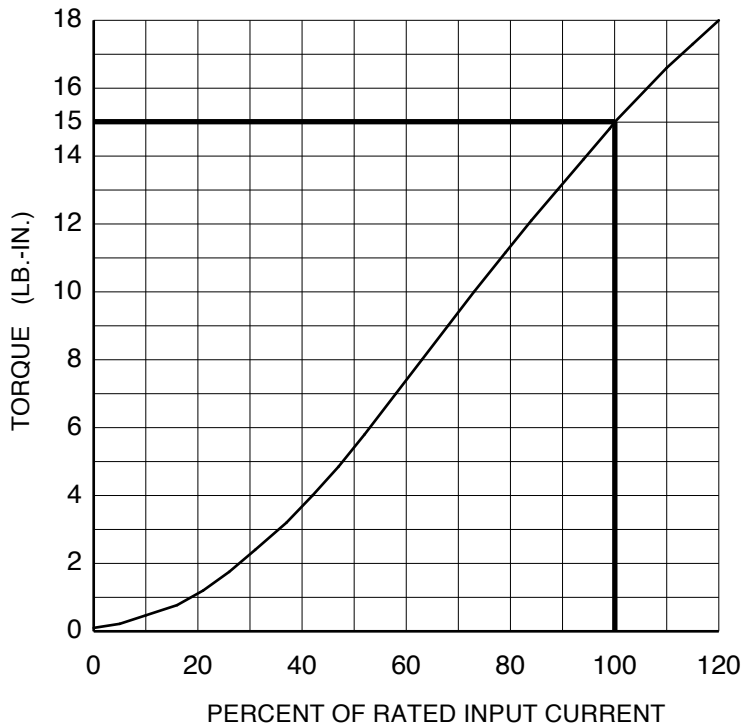


DATA SHEET



CHARACTERISTICS - With no electrical excitation, the input shaft & output shaft freely rotate. With electrical excitation, the input shaft becomes coupled to the output shaft. Torque is proportional to input current (see torque graph), and independent of slip RPM. While the load torque is less than the output torque, the clutch drives without slip. When the load torque is increased, the clutch will slip smoothly at the torque level set by the coil input current.

- Torque range 0.4 to 15 lb.-in.
- Maximum RPM 1400 RPM
- Maximum heat dissipation 20 watts
- Maximum case temperature 160 degrees F
- Maximum overhung load 35 lbs.
- Output shaft inertia 44×10^{-6} lb.-in.-sec²
- Response (unforced) 25 mSec.
- Response (forced) 14 mSec.
- Weight 5 lbs.

← 0% thru 100% of rated input current can be dialed in directly on a Placid Ind. 24 volt constant current power supply (p/n PS-24-MC). The output torque can be determined using the graph.

	6 V	12 V	24 V	90 V
COIL RESISTANCE (ohms)	7.3	28	105	1370
100% INPUT CURRENT (amps)	0.78	0.41	0.22	0.063

← Rated D.C. coil voltages available: 6 VDC (yellow leads), 12 VDC (green leads), 24 VDC (red leads), 90 VDC (blue leads).

CLUTCH PERFORMANCE

TORQUE: At the rated voltage, the clutch will draw 100% of the rated input current. Output torque will be 15 lb.-in.

POWER SUPPLY: A "constant-current" D.C. power supply is recommended for the best accuracy in open-loop control systems. This type of power supply will maintain a fixed (but adjustable) output current, regardless of the temperature of the clutch, so output torque is constant (but adjustable).

HEAT DISSIPATION: The clutch can dissipate 20 slip (thermal) watts continuously. For continuous slip, calculate the heat input by the formula :

$$\text{HEAT (watts)} = \text{SLIP RPM} \times \text{TORQUE (lb.-in.)} \times 0.012$$

Using the above formula: At rated torque, the maximum continuous slip RPM (input - output RPM) is 111. The clutch can dissipate higher amounts of heat for short periods of time, but the average must not exceed 20 watts. The case temperature must never exceed 160 degrees F.

INSTALLATION INFORMATION

Do not drop, or strike with a hammer. Keep away from fine metal filings and fine metal chips. Shield from liquids.

Do not attempt to remove the clutch shafts.

All pulleys, sprockets, couplings, etc. must mount as slide fits. Use a puller to remove stuck components. Never pry or hammer to install or remove components.

Center your set screw on the flats of the clutch shafts.

Always use a flexible coupling when connecting the shafts of a rigidly mounted clutch to the shaft another rigidly mounted device. Precisely align both shafts.

Always electrically ground the clutch.



Placid Industries, Inc.

100 River St., Lake Placid, NY 12946 USA

Phone 518 523-2422

Fax 518 523-2746